- 3. Use a 10mm socket wrench to remove the four screws that hold the two plastic handrail retainers in place. Carefully pull the retainers out using a pair of pliers.
- 4. Rotate the handrail 1/4 turn away from the keypanel so the slots that the retainers fit into now face upwards.
- 5. Push the right side of the handrail all the way forward, toward the keypanel.
- 6. Pull the left side of the handrail out of the upright fitting to complete the removal.
- 7. To install the new handrail, begin by sliding the handrail cable into the long, thin slot at the end of the handrail tube.
- 8. Hold the handrail so that the cable protrudes from the left side, and rotate the handrail so that the long slots face the ceiling.
- 9. Push the right side of the handrail tube into the upright fitting and slide the handrail toward the keypanel, as far forward as possible.
- 10. The left side of the handrail should now slide forward easily. Be careful not to kink the cable or cut through its outer jacket.
- 11. Pull the right side of the handrail back away from the keypanel and slide the handrail to the right.
- 12. Rotate the handrail forward, so that the slots face directly away.
- 13. Remove the cable from the slot on the left side, so that it moves freely, and route it through the upright fitting.
- 14. Reinstall the plastic handrail retainers and the four screws.
- 15. Reinstall the controller assembly.

Replacing the Fluorescent Tube (Plus Models)

- 1. Remove the PCBA as described above (Replacing the PCBA).
- 2. Remove the EMI shield.
- 3. Remove the LCD display from the keypanel and place it face up.
- 4. Remove the single screw that holds the white plastic fluorescent tube housing together.
- 5. Remove the fluorescent tube (p/n 35428-001) and replace with new tube.
- 6. Reassemble in reverse order.